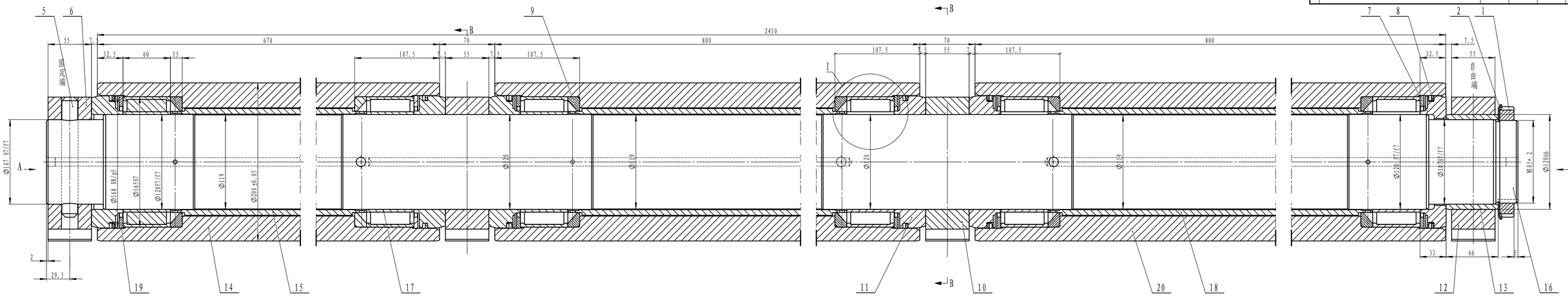
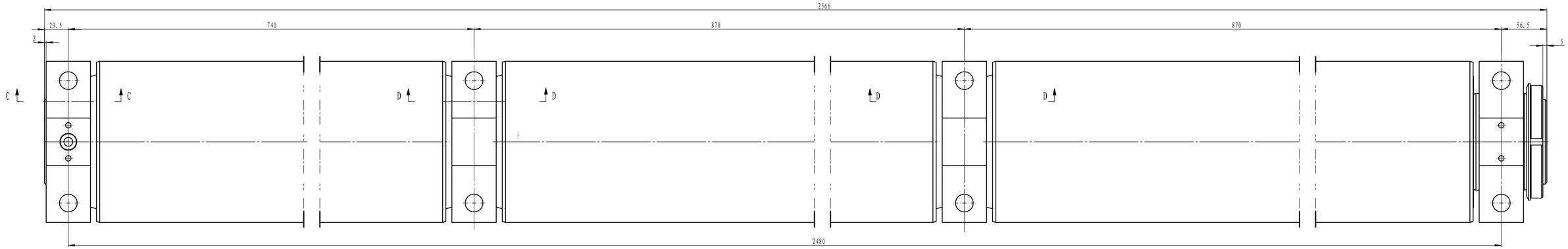
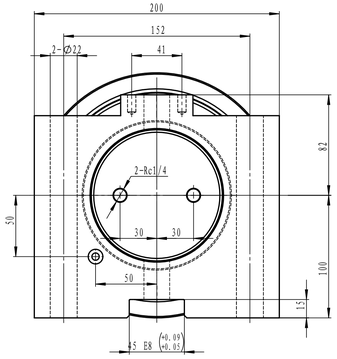
序次	更改原因及内容	修改人	日 期	审核人	日 期
1					
2					
3					

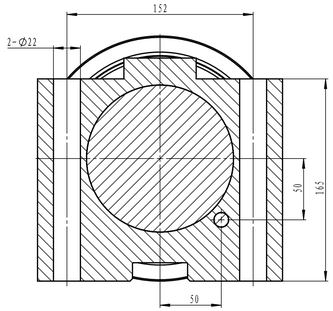




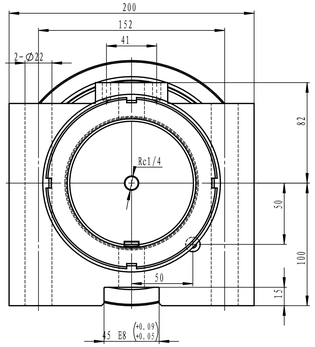
A向



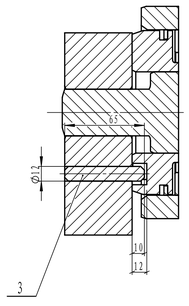
B-B



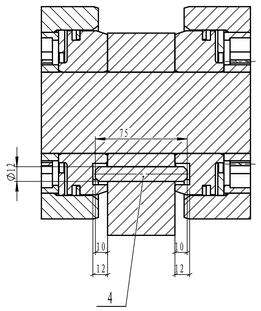
K 向



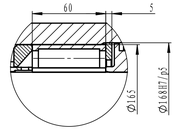
C-C



D-D



I



技术要求

1. 装配时各件应去毛刺，清洗干净，不得有灰尘铁屑等杂物存在。
2. 辊子装配后应转动灵活，无卡阻现象。
3. 安装前必须在轴上涂上铜泥，以便轴上零件的装卸。
4. 装配时应在轴承内充填润滑脂。
5. 采用干油润滑方式

比 例	1:2	材质	部件
质量(kg)	595		
部门负责人			
主任工程师			
主任设计师			
审 核			
设 计 师			
制 图			

CISDI 中冶赛迪

Φ200辊子装配

图号 00260078DR2115ME036-2 | A | 1/1

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